66. Synthesis of Chiral Bicyclic Bis-lactam Components for the Controlled Self-Assembly of Hydrogen-Bonded Arrays

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The chiral biyclic bis-lactams of structures 3 and 4 were synthesized from the key intermediate 2'b, the N,N-bis(4-methoxybenzyl) derivative of 2 (X = MeO) (Scheme 6). The synthesis of this intermediate involved two key steps: 1) a double condensation of glyoxylic acid/anisamide (= oxoacetic acid/4-methoxybenzamide) adduct 11c with veratrole (1,2-dimethoxybenzene; 10) allowed the introduction of two glycine units at the 4,5-positions of the veratrole ring to give 18c (Schemes 3 and 4); 2) in order to circumvent the hydrolysis of 4-methoxybenzyl protective groups which proved to be unfeasible, these groups were transformed into 4-methoxybenzyl groups through a sequence involving thiocarbonylation followed by reduction (Scheme 5). Thereafter, the double intramolecular cyclization of the resulting diamino diester 22c proceeded easily to afford 2'b. This intermediate may be transformed via the tetrol 2'g or the diol 2'h into the N-protected derivatives of 2 (X = OR) and of 3 (X = OCOR). Cleavage of the 4-alkoxybenzyl groups was achieved by ceric ammonium nitrate. However, when the aromatic ring bore ether functions (N-protected 2), this normal reaction was accompanied by the oxidative ring cleavage to give the diene-diester structure 4 (Schemes 5 and 6).

Introduction. – In order to investigate the effect of molecular chirality on self-assembly, we previously studied the crystal structures of the H-bonded arrays formed by the racemate and by the enantiomerically pure (–)-form of the bicyclic bis-lactam 1 [1]. In the racemate structure, the molecules are, as anticipated, assembled into an infinite undulating chain of alternating (+)- and (–)-units (see Fig., a). In the enantiomer structure, the molecules are assembled into cyclic tetrameric arrays different from the superstructure of racemic (\pm)-1. It was different from the hexameric assembly (see Fig. b)





Figure. Possible H-bonding patterns for a) (\pm) -1 and b) (-)-1

expected on the basis of internal H-bonding through the formation of cyclic bidentate interaction units as found in (\pm) -1. This structure is clearly not favorable from the point of view of the crystal packing, and we have not yet been able to find a guest molecule having the appropriate size and shape to fill up the cavity and enforce the crystallization in the expected way.

In the present paper, we describe another approach based on structural modifications of 1. The structures 2 or 3 seemed to us a good choice since they retained the unique H-bonding pattern of 2,5-diazabicyclo[2.2.2]octane-3,6-dione (1) while allowing introduction of various substituents. Moreover, these modifications do not cause any stereochemical complications that would be encountered with the introduction of one or two substituents directly on the ethylene bridge. After several attempts to synthesize compounds 2, we succeeded in setting up a route which gave us access to N-protected compounds of type 2 (series $2'^{1}$) and eventually to N-protected compounds of type 3 (series 3'). Unfortunately, for series 2' the removal of the protective group could not be achieved without the cleavage of the aromatic ring to give compounds of structure 4. In series 3', however, the same deprotection easily gave the expected compounds 3. These sets of synthetic investigations gave also rise to some novel reactions.

Synthetic Attempts towards Structures of Type 2. – Our initial efforts were concentrated on the synthesis of compounds 5 or 6, the direct precursors of structures 2 (*Scheme 1*).

Our first approach was similar to that used to synthesize 1 [1] (Scheme 2). The synthesis started with diester 7 obtained in five steps from 3,4-dimethoxybenzoic acid as described in [2]. Benzylic bromination of 7 was achieved by N-bromosuccinimide in CCl_4 according to a described procedure [3] followed by treatment of the resulting mixture of diastereoisomers 8 by NaN_3 in DMF to give 9 as a mixture of diastereoisomers. Attempts to transform 9 into the expected amino ester 5b were unsuccessful (catalytic hydrogena-

¹) Primes added to compound numbers 1-4 denotes the corresponding N-protected compounds.



a) N-Bromosuccinimide, CCl₄, hv, r.t., 16 h. b) NaN₃, DMF, r.t., 4 h.

tion in the presence of Pd/C or PtO₂, *Staudinger* reaction [4]). Other efforts to obtain derivatives of amino ester **5b** by substituting the Br-atoms of **8** by several nucleophiles (sodium phthalimide/DMF [5], NaHNCOCF₃/DMF [6]) also failed.

Our next synthetic plan (Scheme 3) was centered around an intramolecular amidoalkylation ($16a \rightarrow 17a$) using a methodology described in [7] [8]. Under acidic conditions [7], veratrole (= 1,2-dimethoxybenzene; 10) and glyoxylic acid/amide adducts 11 condensed easily to give the 3,4-dimethoxyphenylglycine derivatives 13. Hydrolysis of 13b (5N HCl at reflux) followed by esterification of the resulting amino acid 14 (HCl/MeOH) afforded the amino ester 15, which was then condensed with the acid chloride 12a [8] to yield 16a. Surprisingly, while smooth intramolecular cyclization was reported [8] with the parent compound devoid of the MeO substituents in methanesulfonic acid, 16a only afforded complex reaction mixtures under the same acidic conditions. The failure of this intramolecular condensation ($13 \rightarrow 18$, Scheme 4), is possible.



a) 11 (1 equiv.), $H_2SO_4/ACOH$ 1:9, r.t., 1–2 days. b) 5N HCl, reflux, 18 h. c) MeSO₃H, MeOH, reflux, 18 h. d) 12a (1.1 equiv.), Et₃N, CH₂Cl₂, r.t., 15 h.

An alternative route (Scheme 4) to compounds of type 5 was considered based on our discovery that, in methanesulfonic acid, 11b condensed with the acid 13b to give the N,N'-dibenzoyl derivative 18b of 5 (R = Me, R' = H) as mixture of diastereoisomers A²) and B in 80% yield, while 11a and 13a gave only trace amounts of the corresponding N,N'-bis(methoxycarbonyl) derivative. Other N,N'-diacyl derivatives, 18c-f, were synthesized by the same procedure although in lower yields (45-55%). In the two most favorable cases 18b, c, a one-pot synthesis was achieved from veratrole (10) and 11b, c (2 equiv.). The success of this reaction yet unreported may be attributed to the presence of the MeO groups in 3 and 4 positions which are known to facilitate *Friedel-Crafts*-type reactions. The acylamino acids 18b, c were transformed into their dimethyl esters 19b, c by usual acidic procedures (H₂SO₄ in MeOH, H₂SO₄ in MeOH/CICH₂CH₂CI [9]). Esterification of 18d required neutral conditions such as diazomethane in MeOH/Et₂O (quant. yield).

Several attempts to determine the relative configuration *meso* or $rac (\pm)$ of these compounds by resolution of acids **18b**, c using chiral amines were unsuccessful. Finally, esters **19cA**² and **19cB** were examined by HPLC on a chiral phase. While ester **19cA** gave a single peak, ester **19cB** was resolved into enantiomers thus establishing the relative configuration for **18cA** and **19cA** as *meso* and for **18cB** and **19cB** as *rac*. Comparison of NMR spectra of the series **18** and **19** (*Table 4* in *Exper. Part*) suggests, in particular, the same relative configurations (A = meso and B = rac) for diastereoisomers **18b** and **19b**. For all other compounds, however, no conclusion can be drawn. It should be noted that

²) We denote A the isomer which is the most easily isolated by crystallization from the reaction mixture.



a) 11 (1 equiv.), MeSO₃H, r.t., 2 days. b) Method A: H₂SO₄, MeOH, reflux, 17 h; Method B: H₂SO₄, MeOH, 1,2-dichloroethane, reflux, 24 h; Method C: CH₂N₂, Et₂O/MeOH, r.t. c) 19d, N-piperidinothiourea, AcOH, abs. EtOH, reflux, 4 h. d) MeOH, reflux, 1.5 h.

in most of the cases, in the reaction giving rise to compounds 18, isomer A (proved to be *meso* in series **b** and **c**) was always the major compound.

All attempts to hydrolyze the N-acyl groups of 18b-d or 19b-d under either acidic or basic standard procedures were unsuccessful. However, we were able to cleave the N-(chloroacetyl) groups of 19d by means of N-piperidinothiourea [10] producing in fair yields (40-45%) the amino-tetrahydro-oxoisoquinolinecarboxylate **6a** resulting from the intramolecular cyclization of the intermediate amino ester **5a** (not isolated). Attempts to achieve the second intramolecular cyclization to give **2a** were unsuccessful (MeONa in MeOH, NaCN in MeOH) due to formation of complex product mixtures. Even in the absence of an alkaline catalyst, the tetrahydroisoquinolinecarboxylate **6a** in refluxing MeOH gave very rapidly a nearly quantitative formation of a yellow compound. Based on NMR data and elemental analysis, the dihydroisoquinolininecarboxylate structure **20**, resulting of the loss of NH₃, was attributed to this compound. By action of a base, **20** was further decomposed to give complex mixtures.

Synthesis of N-Protected 2 (Series 2') and Formation of Cleavage Compounds of Type 4. – The easy accessibility of the bis(acylamino) derivatives 19b, c encouraged us to use these compounds to reach our target structure 2. Since the cleavage of amide groups proved to be unfeasible, we considered that the transformation of the benzoylamino into benzylamino groups would be a good alternative.





a) Lawesson's reagent, THF, 60° , 18-24 h. b) Raney-Ni, MeOH/THF, r.t., 8 min. c) CHCl₃, r.t., 2 days. d) NaOMe, MeOH, r.t., 24 h. e) CAN, MeCN/H₂O, r.t., 1.5 h. f) I₂, toluene, hv, reflux, 2.5 h.

Among the methods available for the reduction of amides to amines we chose a procedure already described [11] via the corresponding thioamides, compatible with the presence of ester groups (Scheme 5). Amides 19b, c were readily transformed to bis(thiobenzoyl) derivatives 21b, c by using Lawesson's reagent in THF [12] (70% yield). Subsequent treatment with Raney-Ni (in THF/MeOH) afforded the corresponding dibenzyl derivatives 22b. c. The reduction was very fast (in ca. 8 min). The reaction was stopped when the initial yellow color of the solution disappeared. Longer reaction times led to recoloration of the reaction mixture and formation of undesired products. These amino esters 22b, c cyclized spontaneously to give amino-tetrahydro-oxoisoquinolinecarboxylates 23b, c. Since no epimerization seemed to occur during cyclization, the meso-isomer of 21b, c gave cis-23b, c while the rac-isomer of 21b, c gave trans-23b, c. In contrast to the results observed for 6a (see above), intramolecular lactamization of 23b and 23c took place readily under the same conditions (NaOMe/MeOH) to give 2'a and 2'b¹), respectively, in 50-60% overall yield from 21b and 21c. Moreover, lactamization proceeded on both diastereoisomers as well, meaning that epimerization of trans- into cis-23 took place before lactamization.

Debenzylation of **2'a** using several known methods [13] was unsuccessful. Among the methods examined were: H_2 , Pd/C, AcOH; Pd/C, HCO_2NH_4 , MeOH, reflux [14]; *t*-BuLi, THF then O_2 [15]; *t*-BuOK, DMSO then O_2 [16]; Li, NH_3 [17]; BBr₃, xylene or mesitylene, reflux [18]. Under these last conditions, demethylation was the unique reaction observed. In all other cases, either starting material was recovered or complex reaction mixtures due to degradation of the bicyclic system were obtained.

Cerium ammonium nitrate $(Ce(NH_4)_2(NO_3)_6; CAN)$ is an effective reagent for the removal of a 4-methoxybenzyl group on a N-atom [19]. Under these conditions the N-benzyl groups are not cleaved. We previously used this method with success (85%) yield) for deblocking the N,N'-bis(4-methoxybenzyl) derivative of 1 (1') [1]. Treatment of 2'b under the same conditions also cleaved the protective groups but the only isolated product (30-40%) yield) was not the desired product **2a**. From elemental analysis, the empirical formula of that new compound was $C_{12}H_{12}N_2O_6$ (280.24) instead of $C_{1,2}H_{1,2}N_2O_4$ (248.24) for the expected compound **2a**. Mass spectrometry was at first a bit confusing since besides a large signal $[M + 1]^+$ at 281.3, a signal at 249.3, almost as intense, was also present. Moreover, the presence in the IR spectrum of a C=O band at 1730 cm^{-1} clearly indicated the presence of an ester group. All these data are consistent with the structure of (E,E)-diene-diester 4b. This means that besides the normal cleavage of the N-(4-methoxybenzyl) group of 2'b under the action of CAN, the aromatic ring was oxidized simultaneously. Since CAN does not affect the benzyl groups, the same treatment converted 2'a to the dibenzyl derivative 4'a. The (E,E) configuration of the diene-diester 4'a was confirmed by its isomerization into the (Z,Z)-derivative 24' in the presence of I_2 . Moreover, **4'a** was easily hydrogenated to give a mixture of isomers which were not studied further. NMR Data of these compounds discussed below confirmed their structures.

To our knowledge, such an oxidative cleavage of an *o*-dimethoxyaryl ring by CAN has not yet been reported and would deserve a more thorough study.

Synthesis of Compounds of Types 3 and 4. – The N-(4-methoxybenzyl) derivative 2'b turned out to be a good intermediate to the synthesis of various diesters of type 4 and eventually of type 3 (*Scheme 6*).

Treatment of **2'b** with BBr₃ in CH_2Cl_2 afforded tetrol **2'g** in good yield. Realkylation by various alkyl bromides to give compounds **2'b**-**e**, followed by treatment with CAN yielded diene-diesters **4b**, **c**, **e**. The reaction with CAN proceeded in the same manner as for the parent compound **2'b** (see above), although a significant decrease of the reaction yield was observed with the lengthening of the ether chains (only 10% for **4e**) due, in particular, to a decreasing solubility.

The N-(4-hydroxybenzyl) groups of tetrol 2'g could be selectively methylated in the presence of borax known to protect the *ortho*-dihydroxy functions [20] to give 2'hin good yield (>80%). This diol was realkylated by dodecyl bromide to give 2'for esterified with various acyl chlorides to yield compounds 3'a-e. Treatment of the latter with CAN afforded esters 3a-e. It is noteworthy that the aromatic ring bearing ester functions (series 3') remains unaffected by the oxidative treatment with CAN, in contrast to the cleavage observed when the aromatic ring bears ether groups (series 2').



a) BBr₃, CH₂Cl₂, r.t., 5 h. b) K_2CO_3 , alkyl bromide, DMF, 80°, 15 h. c) CAN, MeCN/H₂O, r.t., 1.5-3 h. d) 1) NaOH, borax, H₂O, 1 h; 2) Me₂SO₄, NaOH, 3 h; 3) 3.6N H₂SO₄, reflux, 15 min.

Resolution of 3c. – We previously described the easy resolution of the N,N'-bis(4-methoxybenzyl) derivative of 1 (1') [1] on the gram scale by HPLC on tris(3,5-dimethylphenylcarbamoyl)cellulose (*Chiralcel OD*). The same type of phases, *Chiralcel OD* and *OC* (tris(phenylcarbamoyl)cellulose), was less efficient for compounds 2'a and 3'c and gave satisfactory results only on the analytical scale. In contrast, compound 3c was nicely resolved on *Chiralcel OC*. In view of this result, we considered the possibility of transforming 3c into the diol 2 (X = OH) which eventually would give access to a variety of compounds 2 or 3 in racemic or enantiomeric forms. Unfortunately, all attempts to hydrolyze the ester functions of 3c under either acidic or basic standard procedures were unsuccessful. NMR Spectral Features of Compounds of Types 2–4. – All assignments of ¹H-NMRresonances (*Tables 1* and 2), and ¹³C-NMR resonances (*Table 3*) were obtained by conventional decoupling irradiations, NOESY, DEPT, or INEPT techniques. All spectra were perfectly consistent with the C_2 symmetry of the molecules.

- <u> </u>	2'a	2′Ъ	2′c	2'd	2'e ^b)	2′f	
$H-C(3)^{c}$	4.68	4.66	4.63	4.63	4.78	4.64	
$H-C(9)^{c}$	6.50	6.49	6.52	6.52	6.84	6.52	
$CH_AH_B - N^d$)	4.79-4.36	4.75-4.30	4.71-4.30	4.70-4.30	4.62-4.46	4.70-4.32	
	3'a	3′Ъ	3'c	3'd	3'e	4'a	24′
$H-C(3)^{c}$	4.79	4.72	4.72	4.71	4.71	4.37	6.14
$H-C(9)^{c}$	7.07	6.88	6.86	6.86	6.86	6.05	6.18
$CH_AH_B - N^d$	4.70-4.42	4.61-4.40	4.63-4.39	4.62-4.47	4.61-4.40	4.73-4.48	4.76-4.40
	3đ	3e	4c	4e			
$H-C(3)^{e}$	4.79	4.79	4.45	4.44			
$H-C(9)^{c}$	7.28	7.24	6.34	6.33			
NH ^e)	7.28	7.11 ^f)	7.29	6.98			

Table 1. Selected ¹H-NMR Chemical Shifts [ppm] for Compounds 2'-4', 3, 4, and 24' in $CDCl_3^a$). For convenience, all atoms are numbered as for 2 (arbitrary numbering).

^a) Resonances for other protons, see Exper. Part.

^b) In (D₈)THF.

°) s.

^d) J(A,B) [Hz]: 14.6 (24'); 14.7 (2'b, e, 3'a-e); 14.8 (2'c, d, f); 14.9 (2'a); 15.1 (4'a).

e) m, AA'XX' spin system.

f) Broad s.

Table 2.	Selected ¹ H-NMR Chemical Shifts [ppm] for Compounds 2', 4', 3, and 4, in $(D_6)DMSO^a$).
	For convenience, all atoms are numbered as for 2 (arbitrary numbering).

	2'a	2′b	2′g	2'h	4'a	
$H-C(3)^{b}$	5.09	5.02	4.88	4.94	5.04	
$H-C(9)^{b}$	7.09	7.03	6.82	6.83	6.46	
$CH_AH_B - N^c$)	4.58-4.32	4.48-4.25	4.42-4.09	4.47-4.17	4.64-4.36	
	3a	3b	3c	3d	3e	4b
$H-C(3)^d$	4.94	4.88	4.87	4.88	4.86	4.59
$H-C(9)^{b}$	7.80	7.53	7.53	7.53	7.52	6.52
NH ^d)	9.34	9.27	9.26	9.26	9.26	9.13

a) Resonances for other protons, see Exper. Part.

^a) Re ^b) s.

^c) J(A,B) [Hz]: 14.7 (2'b); 14.8 (2'g, 2'h); 15.1 (2'a); 15.3 (4'a).

d) m, AA'XX' spin system.

	CDCl ₃			(D ₆)DMSO					
	2'a	4'a	24′	2'a	2Ъ	3a	4'a	4b	
C(2)	168.8	166.0	165.6	168.7	168.6	171.3	166.1	169.2	
C(3)	64.2	66.9	59.4	63.9	63.8	58.9	66.0	61.3	
C(8)	129.9	138.5	144.1	130.4	130.4	137.9	138.9	140.5	
C(9)	108.0	123.8	115.3	109.3	109.2	120.1	123.6	123.1	
C(10)	148.2	164.5	164.3	147.9	147.9	140.9	164.6	165.0	

Table 3. Selected ¹³C-NMR Chemical Shifts [ppm] for Compounds 2'a, 2'b, 4'a, 3a, 4b; and 24', in CDCl₃ and $(D_6)DMSO^a$). For convenience, all atoms are numbered as for 2 (arbitrary numbering).

For all N-protected compounds (prime series), H-C(3) appeared as a s in the ¹H-NMR while for deprotected compounds, H-C(3) formed with NH a AA'XX' spin system and appeared as a m. For all compounds of the series 2', 3, and 3', the H-C(3) signal was found within the range 4.6-4.8 ppm in CDCl₃ (Table 1) and 4.9-5.1 ppm in (D₆)DMSO (Table 2). Considering that the bridgehead proton of 1 resonated at 3.68 ppm in (D₆)DMSO and that of its N,N'-bis(4-methoxybenzyl) derivative 1' at 3.99 in CDCl₃ and 4.03 in (D₆)DMSO, the deshielding effect $A\delta$ of the aromatic fused ring on H--C(3) was 0.6-0.8 in CDCl₃ and 0.9-1.2 in (D₆)DMSO, values only slightly lower than those observed ($A\delta$ 1.4) in the bicyclo[2.2.2]octane series [21]. In the exocyclic diene structures such as 4'a and 4b, c, e, the H--C(3) signal was shifted to low fields by 0.4 ppm in CDCl₃ and by ca. 1 ppm in (D₆)DMSO. This effect may be compared to the effect observed for some vicinal dimethylidene derivatives of bicyclo[2.2.2]octane [22] ($A\delta$ 0.4-0.7), although in series 4 and 4' the C=C bonds are certainly not coplanar due to a severe steric hindrance between the CO₂Me groups. By contrast, for 24' with the (Z,Z)-configuration, the H--C(3) signal was shifted downfield by 1.8 ppm (δ 6.14) as compared with its (E,E)-isomer 4'a. Obviously, this shift was caused by the anisotropic effect of the ester carbonyl group and confirmed the configurational assignments. Another evidence for these assignments was the observation of a NOE at H--C(9) on irradiation of H--C(3) in 4'a and 2'a indicating the proximity of these protons.

For all compounds of the series 2' and 3', δ values in CDCl₃ for H–C(9) (s at ca. 6.5 for 2' and 6.9 for 3', Table 1) were in good agreement with the predicted values based on empirical increments for aromatic substituents [23]. As expected, this proton in the diene series 4 and 4' appeared at higher field. On the other hand, the inside proton of 24' was slightly deshielded (δ 6.18) as compared to the outside proton of its isomer 4'a (δ 6.05). This deshielding may result from the anisotropic effect of the C=C bond as it was observed in dimethylidene derivatives of bicyclo[2.2.2]octane [22].

Conclusion. – The present synthetic work gives access to the highly functionalized bicyclo[2.2.2]octane structures **3** and **4**. It revealed novel reactions that could possess further synthetic potential. Furthermore, in view of the H-bonding features of the parent compound **1** [1], the derivatives of types **3** and **4** may also form superstructures displaying the effect of molecular chirality on self-assembly [24]. In addition, such arrays may present novel physicochemical properties, as was the case in the generation of liquid crystalline phases through the self-assembly of complementary H-bonded components [25] [26].

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Experimental Part

General. The following reagents were commercially available: α -hydroxyhippuric acid (= (benzoylamino)hydroxyacetic acid; 11b, Aldrich), glyoxylic acid monohydrate (= oxoacetic acid; Aldrich or Janssen Chimica), Lawesson's reagent (Aldrich), methanesulfonic acid (puriss.; Fluka). Raney-Ni (Aldrich or Prolabo), ceric ammonium nitrate (CAN; Aldrich), substituted benzamides and chloroacetamide (Aldrich). TLC: Merck silica gel 60 F254, 0.25 mm (anal. TLC), 1 or 2 mm (prep. TLC), UV detection. Prep. column chromatography (CC): Merck silica gel 60 (0.040-0.063 mm) or Al₂O₃ 90 activity II-III. M.p. and enthalpies of fusion (Δ H): Perkin-Elmer-DSC7 differential scanning calorimeter, heating rate 5°/min unless otherwise state, temperatures in °, Δ H in kJ/mol. IR: Perkin-Elmer 297, KBr pellets. NMR: Bruker AM200SY equipped with a data system Aspect 3000, δ in ppm downfield from SiMe₄, J in Hz. MS: FAB (positive). Elemental analyses: 'Service Central d'Analyse du CNRS'.

Diethyl α, α' -Dibromo-4,5-dimethoxybenzene-1,2-diacetate (8). A stirred mixture of 7 (2.4 g, 7.74 mmol), prepared according to [2], N-bromosuccinimide (NBS; 2.76 g, 15.86 mmol) and CCl₄ (30 ml) was irradiated with two 100-W lamps for 16 h. The insoluble N-succinimide was filtered off and the filtrate evaporated to give 8 (3.6 g) as a mixture of 2 diastereoisomers which was used without further purification.

Diethyl α,α' -Diazido-4,5-dimethoxybenzene-1,2-diacetate (9). A mixture of crude 8 (1.9 g, 4 mmol), NaN₃ (0.57 g, 8.8 mmol), and DMF (5 ml) was stirred at r.t. for 4 h, then diluted with H₂O, and extracted with Et₂O. After evaporation, the residue was purified by CC (SiO₂, 50 g, CH₂Cl₂) to give 9 as a 1:1 mixture of 2 diastereoisomers. IR (film): 2100s, 1740s, 1610m. ¹H-NMR (CDCl₃): 6.91, 6.88 (2s, arom. H); 5.42, 5.38 (2s, CH); 4.25, 4.30 (2q, CH₂); 3.9 (s, MeO); 1.26, 1.25 (2t, Me).

Hydroxy[(methoxycarbonyl)amino]acetic Acid (11a). Prepared according to [8].

Hydroxy[(4-methoxybenzoyl)amino]acetic Acid (11c). A mixture of glyoxylic acid monohydrate (18.4 g, 0.2 mol) and anisamide (30.25 g, 0.2 mol) in acetone (200 ml) was refluxed with stirring. Dissolution occurred after a few minutes followed by the progressive apparition of a precipitate. After 1 h, more glyoxylic acid monohydrate (9.2 g, 0.1 mol) and acetone (200 ml) were added, and reflux was continued for 23 h. The mixture was cooled to r.t. and left overnight. The solid 11c was collected by filtration (33 g, 73%). M.p. 148.5° (dec.; 10°/min). ¹H-NMR ((D₆)DMSO): 9.09 (d, J = 8, NH); 7.87, 6.98 (arom. H); 5.57 (d, J = 8, CH); 3.80 (s, MeO). Anal. calc. for C₁₀H₁₁NO₅ (225.20): C 53.33, H 4.92, N 6.22; found: C 53.4, H 4.9, N 6.2.

[(Chloroacetyl)amino]hydroxyacetic Acid (11d). A mixture of glyoxylic acid monohydrate (9.2 g, 0.1 mol) and chloroacetamide (9.4 g, 0.1 mol) was heated on a rotatory evaporator at 60° for 30 min under 1 atm pressure and then for 1 h *in vacuo*. The gummy residue was dissolved in AcOEt (50 ml) at 60° and the soln. cooled to r.t. and allowed to crystallize overnight. The crystalline precipitate was collected by filtration (7.85 g, 47%). M.p. ca. 120°. ¹H-NMR ((D₆)DMSO): 8.97 (d, J = 8, NH); 5.38 (d, J = 8, CH); 4.10 (s, CH₂). ([27]: M.p. 105°. ¹H-NMR: same δ except for NH, δ 8.8). Anal. calc. for C₄H₆CINO₄ (167.55): C 28.67, H 3.61, Cl 21.16, N 8.36; found: C 28.75, H 3.7, Cl 20.9, N 8.4.

Hydroxy[(4-nitrobenzoyl)amino]acetic Acid (11e). An intimate mixture of solid glyoxylic acid monohydrate (5.55 g, 60 mmol) and 4-nitrobenzamide (10.05 g, 60 mmol) was heated on a rotatory evaporator at 60°, for 20 min at 1 atm and then for 20 min *in vacuo*. Acetone (500 ml) was added, and the suspension refluxed for 3 h with stirring and then evaporated. The glassy residue containing *ca.* 70% of 11e and 30% of 4-nitrobenzamide was used without further purification. ¹H-NMR ((D₆)DMSO): 9.63 (*d*, J = 8, NH); 8.30, 8.10 (4 arom. H); 5.60 (*d*, J = 8, CH).

Hydroxy[(2-nitrobenzoyl)amino]acetic Acid (11f). As described for 11e, from glyoxylic acid monohydrate (2.76 g, 30 mmol) and 2-nitrobenzamide (5 g, 30 mmol). The residue containing *ca*. 70% 11f and 30% of 2-nitrobenzamide was used without further purification. ¹H-NMR ((D_6)DMSO): 9.52 (*d*, J = 8.3, NH); 8.00, 7.7 (4 arom. H); 5.55 (*d*, J = 8.3, CH).

Acids 13a-f: General Procedure. The procedure described in [7] was slightly modified as following. To a cooled and stirred soln. (ca. 10°) of veratrole (10; 0.2 mol) in conc. H₂SO₄ (10 ml) and AcOH (90 ml) was added the appropriate reagent 11a-f (0.1 mol). Stirring was continued for 24-48 h at r.t. The mixture was poured into ice and H₂O and the resulting precipitate collected by filtration, washed successively with H₂O and pentane, and then recrystallized.

3,4-Dimethoxy- α -[(methoxycarbonyl)amino]benzeneacetic Acid (13a): Recrystallized from AcOEt/hexane. Yield 81 %. M.p. 138°. AH = 30.7. ¹H-NMR ((D₆)DMSO): 7.87 (d, J = 8, NH); 6.98 (s, 1 arom. H); 6.89 (d, 2 arom. H); 5.02 (d, J = 8, CH); 3.72, 3.71 (2s, 2 MeO); 3.54 (s, MeO). Anal. calc. for C₁₂H₁₅NO₆ (269.25): C 53.53, H 5.62, N 5.20; found: C 53.6, H 5.5, N 5.0.

 α -(Benzoylamino)-3,4-dimethoxybenzeneacetic Acid (13b): Recrystallized from methoxyethanol/H₂O. Yield 88%. M.p. 211°. $\Delta H = 53.4$. ¹H-NMR ((D₆)DMSO): 8.93 (d, J = 7, NH); 7.88, 7.48 (2m, PhCO); 7.11 (d, 1 arom. H); 6.97 (m, 2 arom. H); 5.49 (d, J = 7, CH); 3.75, 3.74 (2s, 2 MeO). Anal. calc. for C₁₇H₁₇NO₅ (315.33): C 64.75, H 5.43, N 4.44; found: C 64.7, H 5.4, N 4.3.

3,4-Dimethoxy- α -[(4-methoxybenzoyl)amino]benzeneacetic Acid (13c): Recrystallized from methoxyethanol/ H₂O. Yield 73%. M.p. 179 and 198°. ¹H-NMR ((D₆)DMSO): 8.74 (d, J = 7, NH); 7.88, 6.97 (2d, MeOC₆H₄CO); 7.09 (d, 1 arom. H); 6.97 (m, 2 arom. H); 5.47 (d, J = 7, CH); 3.79, 3.74, 3.72 (3s, 3 MeO). Anal. calc. for C₁₈H₁₉NO₆ (345.36): C 62.60, H 5.55, N 4.06; found: C 62.5, H 5.6, N 4.0.

 α -[(Chloroacetyl)amino]-3,4-dimethoxybenzeneacetic Acid (13d): Recrystallized from EtOH. Yield 84%. M.p. 168 and 172°. ¹H-NMR ((D₆)DMSO): 8.88 (d, J = 7.2, NH); 6.94 (m, 3 arom. H); 5.22 (d, J = 7.2, CH); 4.15 (s, CH₂Cl); 3.73 (s, 2 MeO). Anal. calc. for C₁₂H₁₄ClNO₅ (287.70): C 50.10, H 4.91, N 4.87; found: C 50.4, H 4.9, N 4.65.

3,4-Dimethoxy- α -[(4-nitrobenzoyl)amino]benzeneacetic Acid (13e): Recrystallized from EtOH. Yield 64%. M.p. 187°. $\Delta H = 39.5$. ¹H-NMR ((D₆)DMSO): 9.32 (d, J = 7, NH); 8.30, 8.11 (2d, NO₂C₆H₄); 7.11 (d, 1 arom. H); 6.99 (m, 2 arom. H); 5.49 (d, J = 7, CH); 3.75, 3.74 (2s, 2 MeO). Anal. calc. for C₁₇H₁₆N₂O₇ (360.33): C 56.67, H 4.48, N 7.77; found: C 56.1, H 4.7, N 7.8.

3,4-Dimethoxy- α -[(2-nitrobenzoyl)amino]benzeneacetic Acid (13f): Recrystallized from AcOH/H₂O. Yield 66%. M.p. 204.5°. $\Delta H = 49.8$. ¹H-NMR ((D₆)DMSO): 9.40 (d, J = 8, NH); 8.04, 8.11 (2m, NO₂C₆H₄); 7.04 (s, 1 arom. H); 6.96 (m, 2 arom. H); 5.45 (d, J = 8, CH); 3.75, 3.74 (2s, 2 MeO). Anal. calc. for C₁₇H₁₆N₂O₇ (360.33): C 56.67, H 4.48, N 7.77; found: C 56.6, H 4.5, N 7.6.

 α -Amino-3,4-dimethoxybenzeneacetic Acid Hydrochloride (14 · HCl). A mixture of 13b (3.15 g, 10 mmol), conc. HCl soln. (50 ml), and H₂O (50 ml) was refluxed for 18 h. After cooling to r.t., the precipitated benzoic acid was filtered off. The filtrate was discolored with activated carbon (*Norit*) and evaporated. The residue was recrystal-

lized from MeOH/AcOEt: 14 · HCl (845 mg, 34%).

Methyl α -Amino-3,4-dimethoxybenzeneacetate (15). A mixture of 14 · HCl (1.05 g, 4.24 mmol), methanesulfonic acid (0.55 ml), and MeOH (20 ml) was refluxed for 18 h. After evaporation, the residue was dissolved in H₂O, conc. NaOH soln. was added, the mixture extracted with CH₂Cl₂, and the org. phase washed with H₂O, dried (Na₂SO₄), and evaporated: 760 mg (80%) of 15. This product was used in the next step without further purification.

Methyl α -{{Bis}(methoxycarbonyl)amino]acetyl}amino]-3,4-dimethoxybenzeneacetic Acid (16a). A mixture of 15 (735 mg, 3.27 mmol), bis](methoxycarbonyl)amino]acetyl chloride (12a; 808 mg, 3.6 mmol; prepared according to [8]), Et₃N (485 mg, 4.8 mmol), and CH₂Cl₂ (6 ml) was stirred overnight at r.t. The org. phase was washed successively with dil. HCl soln., aq. NaHCO₃ soln., and H₂O, dried (Na₂SO₄), and evaporated; pure 16a (900 mg, 67%). An anal. sample was obtained by recrystallization from CH₂Cl₂/hexane. M.p. 202° (10°/min). ¹H-NMR (CDCl₃): 7.54 (br. d, NH); 6.92–6.80 (3 arom. H); 5.94 (br. d, 2 NH); 5.53 (t, J = 7, H–C(α)); 5.44 (d, J = 7, NHCHNH); 3.88, 3.86, 3.73, 3.72, 3.67 (5s, 5 MeO). Anal. calc. for C₁₇H₂₃N₃O₉ (413.39): C 49.39, H 5.61, N 10.16; found: C 49.4, H 5.6, N 10.3.

 α, α' -Bis(benzoylamino)-4,5-dimethoxybenzene-1,2-diacetic Acid (18b). Method A (from 13b): To a cooled (10-15°) suspension of 11b (16.8 g, 84 mmol) in methanesulfonic acid (80 ml) was added 13b (25.82 g, 80 mmol). Method B (from veratrole (10): To a cooled (10-15°) mixture of 10 (11 g, 80 mmol) in methanesulfonic acid (160 ml) was added 11b (31.36 g, 160.8 mmol). Methods A and B: the reaction was carried alike as following and gave about the same yields. The mixture was stirred at 10-15° for 15 min, at r.t. until the solids were dissolved (a few hours), and then left for 48 h. The mixture was poured into a mixture of ice/H₂O (*ca.* 600 ml) and AcOEt (1200 ml) with stirring. The org. phase was decanted, washed twice with H₂O, dried (Na₂SO₄) and then evaporated. The crude product (*ca.* 40 g) was recrystallized from AcOEt (160 ml) to give 18b as a diastereoisomer mixture 18bA/18bB *ca* 2:1 (32 g, 81%) which can be used in the next step without further purification.

Separation of **18bA/18bB**: Crude product obtained as above (*ca.* 40 g, 80 mmol) was treated with cyclohexanamine (15.8 g, 160 mmol) in EtOH (250 ml) to give a crystalline precipitate (30 g) which was collected by filtration. This salt was suspended in EtOH (500 ml) and the suspension refluxed for 15 min with stirring. After several hours at r.t., the precipitate was collected by filtration, washed with EtOH, and dried to give a 1st crop (26.4 g). The combined mother liquors were concentrated to give a 2nd crop (10.92 g). The last mother liquors were concentrated nearly to dryness, AcOEt was added to give a 3rd crop (4.43 g). The 1st and 2nd crop was stirred in 1N HCl (5 ml/mmol of salt) for 2 h to give **18bA/18bB** *ca.* 8:2 (26.34 g). Acid **18bA** (15 g, 38%) was obtained by treating this crop with default cyclohexanamine followed by decomposition of the resulting pure salt of **18bA** Acid **18bB** (2.18 g, 5%) was obtained by decomposition of the 3rd crop.

meso-*Acid* **18bA**: M.p. 233° (dec.). ¹H-NMR ((D_6)DMSO): *Table 4*; additionally: 12.98 (br. s, 2 CO₂H); 7.78, 7.43 (2*m* 2PhCO). Anal. calc. for C₂₆H₂₄N₂O₈ (492.49): C 63.41, H 4.91, N 5.69; found: C 63.3, H 5.0, N 5.6.

rac-Acid **18bB**: M.p. 242° (dec.). ¹H-NMR ((D_6)DMSO): Table 4; additionally: 12.8 (br. s, 2 CO₂H); 7.92,

	18bA meso	18bB rac	18cA meso	18cB rac	18dA	18dB	18eA	18eB
$\overline{H-C(\alpha)^{c}}$	5.83	5.89	5.77	5.84	5.56	5.61	5.83	5.92
$H-C(3)^d$	7.09	7.08	7.08	7.06	6.89	6.87	7.02	7.06
$MeO-C(4)^d$	3.76	3.75	3.77 ^e)	3.74^{f})	3.73	3.73	3.76	3.76
NH ^c)	8.78	9.23	8.57	9.11	9.04	8.84	9.10	9.51
$J(\alpha, NH)$	6.8	7.2	6.5	7.5	7.3	7.5	6.9	7.4
	18fA	18fB	19bA	19bB	19cA	19cB	19dA	19dB
			meso	rac	meso	rac		
$\frac{1}{H-C(\alpha)^{c}}$	5.95	5.82	5.90	5.92	5.80	5.89	5.68	5.85
$H-C(3)^d$	7.00	7.00	6.87	6.84	6.86	6.83	6.73	6.75
$MeO-C(4)^d)^g$	3.76	3.75	3.81	3.86	3.84 ^e)	3.85 ^f)	3.87	3.86
MeOOC ^d) ^g)	_	_	3.78	3.77	3.81	3.76	3.74	3.80
NH ^c)	9.40	9.57	7.72	8.9 ^h)	7.63	8.8 ^h)	8.68	7.57
$J(\alpha, NH)$	7.3	7.5	4.8	5.5	4.5	5.9	6.0	6.3

Table 4. Selected ¹H-NMR Chemical Shifts [ppm] and Coupling Constants [Hz] for the Diastereoisomers A and B of Diacids 18b-f in $(D_6)DMSO$ and of Diesters 19b-d in $CDCl_3^{a}$)^b)

^a) A and B designate the two diastereoisomeric forms of 18 and 19.

b) Resonances for other protons, see Exper. Part.

^c) d.

d) s.

^e) Superimposed by the $4-MeOC_6H_4$ signal.

^f) Additional s for 4-MeOC₆H₄ at 3.80 ppm. Assignments may be interchanged.

^g) Assignments may be interchanged.

^h) The *d* appears as br. *s*.

4,5-Dimethoxy- α , α' -bis[(4-methoxybenzoyl)amino]benzene-1,2-diacetic Acid (18c). Method A (from 13c): As described for 18b from 11c (23.63 g, 0.105 mol), 13c (34.5 g, 0.1 mol), and methanesulfonic acid (200 ml). The mixture was stirred at r.t. until the solids were dissolved and then left for 2 days. Method B (from 10). To a cooled $(10-15^{\circ})$ mixture of 10 (13.8 g, 0.1 mol) and methanesulfonic acid (160 ml) was added 11c (23 g, 0.102 mol) with stirring. The mixture was stirred at r.t. until the solids were dissolved and then left. After 2 days, 11c (23 g, 0.102 mol) and methanesulfonic acid (100 ml) was stirred at r.t. until the solids were dissolved and then left. After 2 days, 11c (23 g, 0.102 mol) and methanesulfonic acid (90 ml) were added. The mixture was stirred at r.t. until the solids were dissolved and then left again for 2 days. Methods A and B: the reaction was carried alike as following. The mixture was decanted, the aq. phase extracted again with AcOEt (250 ml), the combined org. phase washed twice with H₂O, dried (Na₂SO₄), and evaporated, and the residue recrystallized from AcOEt (100 ml): 28-31 g of 18c (diastereoisomers A and B ca. 2:1) containing a small amount of 13c. This product can be used in the next step without further purification.

Separation of **18cA/18cB**: Crude product (30.3 g, 55 mmol) obtained as above was treated by cyclohexanamine (11 g, 110 mmol) in EtOH (110 ml). The resulting salt was collected by filtration and suspended in EtOH (10 ml per g of salt) and the suspension refluxed for 15 min with stirring. After several hours at r.t., the precipitate was collected by filtration, washed with EtOH, and dried. The operation was repeated again to give pure salt of **18cA** (24 g). The combined mother liquors were concentrated to give a 2nd crop (2.33 g) which was recrystallized from EtOH (23 ml) to give pure salt of **18cB** (1.9 g). Treatment of these salts with 1N HCl (5 ml/mmol of salt) for 2 h with stirring gave acid **18cA** or **18cB**, resp.

meso-Acid **18cA**: M.p. 217° (dec.; 10°/min). ¹H-NMR ((D₆)DMSO): Table 4; additionally: 13.0 (br. s, 2 CO₂H); 7.76, 6.88 (2 MeOC₆H₄). Anal. calc. for C₂₈H₂₈N₂O₁₀ (552.55): C 60.87, H 5.11, N 5.07; found: C 60.8, H 5.15, N 5.0.

rac-Acid **18cB**: M.p. 199° (dec.). ¹H-NMR ((D_6)DMSO): Table 4; additionally: 12.8 (br. s, 2 CO₂H); 7.92, 6.08 (2 MeOC₆H₄). Anal. calc. for C₂₈H₂₈N₂O₁₀ · 1.5 H₂O (579.58): C 58.03, H 5.39, N 4.83; found: C 58.3, H 5.4, N 4.9.

 α, α' -Bis[(chloroacetyl)amino]-4,5-dimethoxybenzene-1,2-diacetic Acid (18d). As described for 18b, from 11d (1.75 g, 10.5 mmol), 13d (2.87 g, 10 mmol), and methanesulfonic acid (10 ml). After the reaction (48 h), the mixture was poured into a stirred mixture of ice/H₂O (*ca.* 100 ml), NaCl (15 g), and AcOEt (50 ml). The org. phase was decanted, the aq. phase extracted again with AcOEt (50 ml), and the combined org. phase washed with brine (50 ml) and then concentrated to *ca.* 50 ml while crystallization occurred. After several hours at r.t., the crystalline precipitate was collected by filtration and dried; 18dA/18dB (3.45 g) contaminated with a small amount of unidentified impurities. This product was used in the next step without further purification.

Separation of **18dA/18dB**: To the crude product obtained as above (1 g, 2.29 mmol) MeOH (10 ml) was added, and the suspension refluxed for 10 min and then left $a - 20^{\circ}$ overnight to give crystals of pure diastereoisomer **18dA** (194 mg). The mother liquors were evaporated and treated with cyclohexanamine (0.25 g, 2.5 mmol) in EtOH (3 ml). The resulting salt was collected by filtration and recrystallized from EtOH (5 ml) to give pure salt of **18dB** (110 mg). Alternately, the same crude product (1 g, 2.29 mmol) was treated directly with cyclohexanamine (0.39 g, 3.9 mmol) in EtOH (5 ml). The resulting salt was collected by filtration (820 mg) and recrystallized from EtOH (20 ml) to give pure salt of **18dA** (410 mg). The salts were decomposed with 1N HCl (5 ml/mmol of salt) and acids **18dA** or **18dB** extracted with AcOEt.

Isomer 18dA: M.p. 229° (dec.; 10°/min). ¹H-NMR ((D_6)DMSO): *Table 4*; additionally: 12.96 (br. s, 2 CO₂H); 4.15, 4.11 (*AB*, *J* = 13.1, 2 CH₂Cl). Anal. calc. for C₁₆H₁₈Cl₂N₂O₈ · 1.5 H₂O (464.26): C 41.22, H 4.56, N 6.01; found: C 41.4, H 4.6, N 6.0. *Cyclohexanamine Salt*: Anal. calc. for C₁₆H₁₈Cl₂N₂O₈ · 2 C₆H₁₃N (635.59): C 52.91, H 6.98, N 8.82; found: C 53.0, H 7.0, N 8.8.

Isomer **18dB**: M.p. 200° (dec.; 10°/min). ¹H-NMR ((D_6)DMSO): *Table 4*; additionally: 13.1 (br. s, 2 CO₂H); 4.11, (*AB*, *J* = 13.0, 2 CH₂Cl). Anal. calc. for C₁₆H₁₈Cl₂N₂O₈ (437.24): C 43.95, H 4.15, N 6.41; found: C 44.0, H 4.26, N 6.4. *Cyclohexanamine Salt*: Anal. calc. for C₁₆H₁₈Cl₂N₂O₈ · 2 C₆H₁₃N (635.59): C 52.91, H 6.98, N 8.82; found: C 52.8, H 7.1, N 8.7.

4,5-Dimethoxy- α,α' -bis[(4-nitrobenzoyl) amino]benzene-1,2-diacetic Acid (18e). As described for 18c, from crude 11e (20.5 g), 13e (18 g, 50 mmol), and methanesulfonic acid (150 ml). The crude 18e (33.5 g) was purified via its cyclohexanamine salt as described for 18c to give 18eA (salt: 12 g; acid: 7.1 g after recrystallization from AcOEt, 24%) and 18eB (salt: 5.68 g; acid: 3.9 g after recrystallization from AcOEt, 13%).

Isomer **18eA**: M.p. 202° (dec.). ¹H-NMR ((D_6)DMSO): *Table 4*; additionally: 8.13, 7.93 (2 NO₂C₆H₄). Anal. calc. for C₂₆H₂₂N₄O₁₂ · 1 H₂O (600.50): C 52.00, H 4.03, N 9.33; found: C 52.4, H 3.8, N 9.1. *Cyclohexanamine Salt*: Anal. calc. for C₂₆H₂₂N₄O₁₂ · 2 C₆H₁₃N · 2 H₂O (816.86): C 55.87, H 6.42, N 10.29; found: C 55.8, H 6.4, N 10.3.

Isomer **18eB**: M.p. 220° (dec.). ¹H-NMR ((D_6)DMSO): *Table 4*; additionally: 8.30, 8.12 (2 NO₂C₆H₄). Anal. calc. for C₂₆H₂₂N₄O₁₂ · 1H₂O (600.50): C 52.00, H 4.03, N 9.33; found: C 52.1, H 4.0, N 9.1. *Cyclohexanamine Salt:* Anal. calc. for C₂₆H₂₂N₄O₁₂ · 2C₆H₁₃N (780.23): C 58.45, H 6.20, N 10.76; found: C 58.5, H 6.3, N 10.7.

4,5-Dimethoxy- α,α' -bis[(2-nitrobenzoyl)amino]benzene-1,2-diacetic Acid (18f). As described for 18c, from crude 11f (5 g), 13f (6.48 g, 18 mmol), and methanesulfonic acid (40 ml). The crude 18f (9.17 g) was purified via its cyclohexanamine salt as described for 18c to give the isomer 18fA (salt: 3.55 g; acid: 2.42 g, 23%) and the isomer 18fB (acid: 1.3 g after recrystallization from AcOH, 12%).

Isomer **18fA**: M.p. 223° (dec.; 10°/min). ¹H-NMR ((D₆)DMSO): *Table 4* additionally: 8.02, 7.70 (2 NO₂-C₆H₄). Anal. calc. for $C_{26}H_{22}N_4O_{12} \cdot 1 H_2O$ (600.50): C 52.00, H 4.03, N 9.33; found: C 52.3, H 4.0, N 9.4.

Isomer **18fB**: M.p. 231° (dec.; $10^{\circ}/\text{min}$). ¹H-NMR ((D₆)DMSO): *Table 4* additionally: 8.00, 7.70 (2 NO₂C₆H₄). Anal. calc. for C₂₆H₂₂N₄O₁₂ (582.48): C 53.61, H 3.81, N 9.62; found: C 53.6, H 3.9, N 9.6.

Dimethyl α, α' -Bis(benzoylamino)-4,5-dimethoxybenzene-1,2-diacetate (19b). Method A: A mixture of 18b (9 g, 18.3 mmol), H₂SO₄ (2.1 ml), and MeOH (600 ml) was refluxed for 17 h. The resulting soln. was concentrated and then diluted with H₂O. The crystalline precipitate was collected by filtration, washed successively with aq. NaHCO₃ soln. and H₂O, and then air-dried at 70°: 19b (8.1 g, 85%). Method B: A mixture of 18b (19 g, 38.6 mmol), H₂SO₄ (0.3 ml), MeOH (12 ml), and 1,2-dichloroethane (80 ml) was refluxed for 17-24 h. After cooling to r.t., the org. phase was washed with H₂O, dried (Na₂SO₄), and then filtered through a short column of Al₂O₃ (80 g, MeOH/CH₂Cl₂ 1:99); 19b (17.1 g, 85%).

meso-*Ester* **19bA**: Recrystallized from AcOEt. M.p. 185.5°. $\Delta H = 52.0.$ ¹H-NMR (CDCl₃): *Table 4*; additionally: 7.88, 7.44 (*2m*, 2 PhCO). ¹³C-NMR (CDCl₃): 171.0 (*CO*₂Me); 166.6 (CONH); 149.4 (*C*-OMe); 133.12, 131.6 (quat. C); 128.25, 127.1, 110.9 (CH); 55.85 (MeO); 54.3, 52.8 (MeO). Anal. calc. for C₂₈H₂₈N₂O₈ (520.55): C 64.61, H 5.42, N 5.38; found: C 64.4, H 5.2, N 5.4.

rac-*Ester* **19bB**: Recrystallized from AcOEt. M.p. 219°. $\Delta H = 51.0$. ¹H-NMR (CDCl₃): *Table 4*; additionally: 8.01, 7.50 (2*m*, 2 PhCO). Anal. calc. for C₂₈H₂₈N₂O₈ (520.55): C 64.61, H 5.42, N 5.38; found: C 64.6, H 5.3, N 5.3. Dimethyl 4,5-Dimethoxy- α,α' -bis[(4-methoxybenzoyl)amino]benzene-1,2-diacetate (19c). As described for 19b.

meso-*Ester* **19cA**: Recrystallized from CH₂Cl₂/MeOH. M.p. 222°. $\Delta H = 66.6$. Chromatography on a chiral phase (*DNB PHGly 2.4.3*, 4.6 × 250 mm, heptane/EtOH/CH₂Cl₂ 75:1:24, flow rate 1 ml/min, UV detection at 254 nm): 1 peak, t_R 34 min. ¹H-NMR (CDCl₃): *Table 4*; additionally: 7.87, 6.91 (2 MeOC₆H₄). Anal. calc. for C₃₀H₃₂N₂O₁₀ (580.60): C 62.06, H 5.56, N 4.83; found: C 62.3, H 5.6, N 4.8.

rac-*Ester* **19cB**: Recrystallized from MeOH. M.p. 191.5°. $\Delta H = 36.3$. Chromatography on a chiral phase (see **19cA**): 2 peaks, t_R 26 and 30 min. ¹H-NMR (CDCl₃): *Table 4*; additionally: 7.98, 6.92 (2 MeOC₆H₄). Anal. calc. for C₃₀H₃₂N₂O₁₀ (580.60): C 62.06, H 5.56, N 4.83; found: C 62.1, H 5.5, N 4.65.

Dimethyl α, α' -Bis[(chloroacetyl)amino]-4,5-dimethoxybenzene-1,2-diacetate (19d). To a soln. of crude 18dA/ 18dB (2.28 g; ca. 2:1) in MeOH (60 ml) was added portionwise a soln. of diazomethane in Et₂O (80 ml). After 1 h, the Et₂O was evaporated at r.t. The residue was purified by CC (SiO₂, 100 g, acetone/MeOH/CH₂Cl₂ 2.5:2.5:95) to give successively pure 19dA (400 mg), 19dA/19dB (600 mg), and pure 19dB (250 mg).

Isomer **19dA**: M.p. 172°. $\Delta H = 49.3$. ¹H-NMR (CDCl₃): *Table 4*; additionally: 4.09, 4.06 (*AB*, *J* = 14.6, 2 CH₂Cl). Anal. calc. for C₁₈H₂₂Cl₂N₂O₈ (465.29): C 46.46, H 4.77, N 6.02; found: C 46.8, H 4.75, N 6.0.

Isomer **19dB**: M.p. 166 and 172°. ¹H-NMR (CDCl₃): *Table 4*; additionally: 4.08, 4.06 (*AB*, J = 15.0, 2 CH₂Cl). Anal. calc. for C₁₈H₂₂Cl₂N₂O₈ (465.29): C 46.46, H 4.77, N 6.02; found: C 46.5, H 4.8, N 5.9.

Methyl 4-Amino-1,2,3,4-tetrahydro-6,7-dimethoxy-3-oxoisoquinoline-1-carboxylate (6a). The procedure described in [10] was modified as follows: A mixture of 19d (A/B ca. 1:1; 3.4 g, 7.31 mmol), N-piperidinothiourea [28] (3.9 g, 27.1 mmol), ACOH (0.35 ml), and abs. EtOH (150 ml) was refluxed for 4 h under N₂. After evaporation, the residue was dissolved in CHCl₃ (300 ml) and the org. phase washed with H₂O (2×50 ml). To the combined aq. phase was added conc. NH₄OH soln. The resulting cloudy mixture was extracted twice with CH₂Cl₂. The org. phase was dried (Na₂SO₄) and evaporated at r.t. and the residue recrystallized from AcOEt: 6a (0.9 g, 44%) as a 8:2 diastereoisomer mixture. Anal. calc. for C₁₃H₁₆N₂O₅ (280.29): C 55.71, H 5.75, N 9.99; found: C 55.5, H 5.7, N 10.0.

Major Isomer: ¹H-NMR (CDCl₃): 7.31 (*s*, H–C(5) or H–C(8)); 6.86 (*s*, H–C(8) or H–C(5)); 6.72 (*d*, J = 5, NH); 5.03 (*d*, J = 5, H–C(1)); 4.54 (*s*, H–C(4)); 3.92, 3.90, 3.71 (3*s*, 3 MeO).

Minor Isomer: ¹H-NMR (CDCl₃): 7.01 (s, H–C(5) or H–C(8)); 6.83 (s, H–C(8) or H–C(5)); 6.6 (br. d, NH); 5.11 (d, J = 3, H–C(1)); 4.24 (s, H–C(4)); 3.91, 3.89, 3.80 (3s, 3MeO).

Methyl 3-Hydroxy-6,7-dimethoxyisoquinoline-1-carboxylate (20). A mixture of **6a** (145 mg, 0.52 mmol) and MeOH (100 ml) was refluxed under N₂ for 1.5 h to give a bright yellow soln. The solvent was evaporated, the residue taken in acetone, and the soln. filtrated through a short column of SiO₂ (7 g): pure 20 (125 mg, 91 %) as yellow crystals. An anal. sample was obtained by recrystallization from CHCl₂/Et₂O. M.p. 222° (10°/min) ¹H-NMR (CDCl₃): 8.06 (*s*, H–C(8)); 7.09 (*s*, H–C(4)); 6.78 (*s*, H–C(5)); 3.99, 3.98, 3.95 (3*s*, 3 MeO). ¹³C-NMR (CDCl₃): 164.3 (CO₂Me); 158.8 (C(3)); 154.1 (C(6)); 150.3 (C(7)); 140.5 (C(4a)); 136.4 (C(1)); 119.1 (C(8a)); 110.2 (C(4)); 103.1, 102.7 (C(8), C(5)); 55.9, 55.8 (MeO); 52.6 (CO₂Me). Anal. calc. for C₁₃H₁₃NO₅ (280.28): C 59.31, H 4.98, N 5.32; found: C 59.5, H 5.0, N 5.1.

Dimethyl 4,5-Dimethoxy- α , α' -bis[(phenylthioxomethyl)amino]benzene-1,2-diacetate (21b). To a soln. of 19bA (3.1 g, 6 mmol) in dry THF (240 ml) was added Lawesson's reagent (5 g, 12.4 mmol). The mixture was stirred at 60° for 18–24 h and then evaporated. The residue was purified by CC (SiO₂, 300 g, AcOEt/hexane 1:1) to give 21bA (1.65 g) followed by a mixture of 21bA and dimethyl α -(benzoylamino)-4,5-dimethoxy- α' -[(phenylthioxomethyl)amino]benzene-1,2-diacetate. A second CC (SiO₂, 100 g) gave an additional crop of 21bA (0.6 g). Overall yield 68%. M.p. 208°. ¹H-NMR (CDCl₃): 8.53 (d, J = 5.5, 2 NH); 7.84, 7.44 (2m, 2 PhCS); 6.90 (s, 2 arom. H); 6.42 (d, J = 5.5, 2 CH); 3.86, 3.83 (s, 4 MeO). Anal. calc. for C₂₈H₂₈N₂O₆S₂ (552.67): C 60.85, H 5.11, N 5.07; found: C 60.8, H 5.2, N 5.0.

Dimethyl 4,5-Dimethoxy- α,α' -bis{[(4-methoxyphenyl)thioxomethyl]amino}benzene-1,2-diacetate (21c). Representative procedure for 21cA: To a soln. of 19cA (7 g, 12 mmol) in dry THF (400 ml) was added Lawesson's reagent (14 g, 34.6 mmol). The mixture was stirred at 60° for 18–24 h and the solvent evaporated. The residue was purified by CC (SiO₂, 200 g, MeOH/CH₂Cl₂ 0:100 to 3:97): 21cA (5.7 g, 77%).

meso-*Ester* **21cA**: Recrystallized from CH_2Cl_2/Et_2O . M.p. 214° (dec.). ¹H-NMR ($CDCl_3$): 8.46 (d, J = 5, 2 NH); 7.86, 6.88 (2 MeOC₆ H_4); 6.89 (s, 2 arom. H); 6.40 (d, J = 5, 2 CH); 3.85, 3.84, 3.82 (3s, 6 MeO). Anal. calc. for $C_{30}H_{32}N_2O_8S_2$ (612.57): C 58.81, H 5.26, N 4.57; found: C 58.9, H 5.2, N 4.3.

rac-Ester **21cB**: Recrystallized from CH_2Cl_2/Et_2O . ¹H-NMR (CDCl₃): 8.69 (br. d, NH); 7.71, 6.78 (2 MeOC₆H₄); 6.93 (s, 2 arom. H); 6.50 (d, J = 6.5, 2 CH); 3.88, 3.80, 3.77 (3s, 6 MeO). Anal. calc. for $C_{10}H_{32}N_2O_8S_2$ (612.57): C 58.81, H 5.26, N 4.57; found: C 58.7, H 5.35, N 4.4.

Preparation of 2'a and 2'b: General Procedure. Raney-Ni (125 g), washed with $H_2O(3\times)$ and then with MeOH (3 ×), was added to yellow soln. of 21b, c (either diastereoisomer A or B or their mixtures, 8–10 mmol) in a mixture of THF (200 ml) and MeOH (200 ml). The mixture was vigorously stirred for 8 min, the Ni filtered off and rinsed with MeOH, and the colorless filtrate evaporated at r.t. The resulting crude 22b, c was dissolved in CHCl₃ (400 ml) and the soln. left at r.t. for 48 h. After evaporation, the residue (crude 23b, c) was dissolved in MeOH (300 ml) and treated with 1M NaOMe (22 ml). After 24 h at r.t., aq. 1M AcOH (22 ml) was added and the mixture evaporated at r.t. The residue was purified by CC (SiO₂, 25 g, CH₂Cl₂) followed by recrystallization from CH₂Cl₂/Et₂O. Overall yield from 21b, c: 50–60% of 2'a, b.

Dimethyl meso- α, α' -Bis(benzylamino)-4,5-dimethoxybenzene-1,2-diacetate (22bA): crude product obtained from 21bA (meso). ¹H-NMR (CDCl₃): 7.29 (m, 2 Ph); 6.91 (s, 2 arom. H); 4.80 (s, H-C(α), H-C(α')); 3.86 (s, 2 MeO); 3.67 (s, 2 CO₂Me); 3.73, 3.63 (AB, J = 9.5, 2 PhCH₂).

Methyl trans-2-Benzyl-4-(benzylamino)-1,2,3,4-tetrahydro-6,7-dimethoxy-3-oxoisoquinoline-1-carboxylate (23bA): crude product obtained 22bA (meso). ¹H-NMR (CDCl₃): 7.25-7.48 (12 H, NH, H-C(5) or H-C(8), Ph); 6.72 (s, H-C(8) or H-C(5)); 5.25, 4.32 (AB, J = 15.0, CH₂-N(2)); 4.90 (s, H-C(1)); 4.59 (s, H-C(4)); 3.86 (s, CH₂NH-C(4), MeO-C(6) or MeO-C(7)); 3.84 (s, MeO-C(7) or MeO-C(6)); 3.56 (s, CO₂Me).

Methyl trans-1,2,3,4-Tetrahydro-6,7-dimethoxy-2-(4-methoxybenzyl)-4-[(4-methoxybenzyl) amino]-3-oxoisoquinoline-1-carboxylate (23cA): crude product obtained from 21cA (meso). ¹H-NMR (CDCl₃): 7.37, 7.17, 6.90, 6.86 (2 MeOC₆H₄); 7.35 (s, H-C(5) or H-C(8)); 6.71 (s, H-C(8) or H-C(5)); 5.14, 4.29 (AB, J = 14.8, CH₂-N(2)); 4.88 (s, H-C(1)); 4.55 (s, H-C(4)); 3.80 (CH₂NH-C(4)); 3.88, 3.84, 3.78 (3s, 4 MeO); 3.56 (s, CO₂Me).

Methyl cis-1,2,3,4-Tetrahydro-6,7-dimethoxy-2-(4-methoxybenzyl)-4-[(4-methoxybenzyl)amino]-3-oxoisoquinoline-1-carboxylate (23cB): crude product obtained from 21cB (rac). ¹H-NMR (CDCl₃): 7.35, 7.19, 6.87 (2 MeOC₆H₄); 6.73 (s, H-C(5)); 6.68 (s, H-C(8)); 5.30, 4.10 (AB, J = 14.8, CH₂-N(2)); 4.88 (s, H-C(1)); 4.24 (s, H-C(4)); 3.96, 3.90 (AB, J = 12.7, 2H, CH₂NH-C(4)); 3.86, 3.82, 3.79 (3s, 4 MeO); 3.60 (s, CO₂Me).

2,9-Dibenzyl-1,2-dihydro-6,7-dimethoxy-4,1-(iminomethano)isoquinoline-3,10 (4H)-dione (**2'a**): M.p. 186.5°. IR: 1680 (CO-N). ¹H-NMR (CDCl₃): Table 1; additionally: 7.21, 7.01 (2m, 2 Ph); 3.71 (s, 2 MeO). ¹H-NMR ((D_6)DMSO): Table 2, additionally: 7.27, 7.09 (2m, 2 Ph); 3.69 (s, 2 MeO). ¹³C-NMR (CDCl₃): Table 3; additionally: 135.1, 128.5, 128.1, 127.7 (arom. C); 55.9 (MeO); 48.4 (CH₂N). ¹³C-NMR ((D_6)DMSO): Table 3; additionally: 136.5, 128.3, 127.7, 127.4 (arom. CH); 55.8 (MeO); 47.6 (CH₂N). Anal. calc. for C₂₆H₂₄N₂O₄ (428.47): C 72.88, H 5.65, N 6.54; found: C 72.7, H 5.6, N 6.4.

1,2-Dihydro-6,7-dimethoxy-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano)isoquinoline-3,10(4H)-dione (**2'b**): M.p. 159°. ΔH = 42.4. HPLC (Chiralcel OC, EtOH, flow rate 30 ml/h; UV detection at 254 nm, α detection at 365 nm) 2 peaks, $t_{\rm R}$ 21 and 25 min. ¹H-NMR (CDCl₃): Table 1. Additionally: 6.74, 6.75 (2 MeOC₆H₄); 3.77, 3.74 (2s, 4 MeO). ¹H-NMR ((D₆)DMSO): Table 2; additionally: 7.02, 6.82 (2 MeOC₆H₄); 3.71, 3.68 (2s, 4 MeO). ¹³C-NMR ((D₆)DMSO): Table 3; additionally: 158.7, 129.2, 128.4, 113.8 (arom. C); 55.9, 55.1 (MeO); 47.1 (CH₂N). MS: 489.5 ([M + 1]⁺). Anal. calc. for C₂₈H₂₈N₂O₆ (488.55): C 68.84, H 5.78, N 5.73; found: C 68.1, H 5.6, N 5.7.

Preparation of 2'c-e: General Procedure. A mixture of 2'g (see below; 650 mg, 1.5 mmol), K_2CO_3 (1 g, 7.2 mmol), alkyl bromide (6.6 mmol), and DMF (15 ml) was stirred at 80° overnight under N₂. After being cooled, the mixture was diluted with H₂O and the resulting precipitate collected by filtration. The purification varied slightly for 2'c, 2'd, and 2'e (see below).

6,7-Dibutoxy-2,9-bis(4-butoxybenzyl)-1,2-dihydro-4,1-(iminomethano) isoquinoline-3,10 (4H)-dione (**2**'c): Purification by CC (SiO₂, 30 g, CH₂Cl₂/MeOH 100:0 to 98:2) afforded **2'**c (780 mg, 79%). Recrystallization from CH₂Cl₂/pentane. M.p. 93°. $\Delta H = 53.0$. ¹H-NMR (CDCl₃): Table 1; additionally: 6.92, 6.75 (2 BuOC₆H₄); 3.87 (m, 4 CH₂O); 1.74 (m, 4 CH₂Me); 1.45 (m, 4 CH₂); 0.97 (t, 4 Me). Anal. calc. for C₄₀H₅₂N₂O₆ (656.86): C 73.14, H 7.98, N 4.27; found: C 73.0, H 8.0, N 4.3.

6,7 - Bis (hexyloxy) - 2,9 - bis [4 - (hexyloxy) benzyl] - 1, 2 - dihydro - 4,1 - (iminomethano)isoquinoline - 3,10 (4 H)-dione (2'd): Purification by CC (SiO₂, 30 g, CH₂Cl₂/MeOH 100:0 to 98:2) afforded 2'd (780 mg, 68%). Recrystallization from CH₂Cl₂/pentane. M.p. 84°. $\Delta H = 67.0$. ¹H-NMR (CDCl₃): Table 1; additionally: 6.92, 6.75 (2 (Hex)OC₆H₄); 3.84 (m, 4 CH₂O); 1.75 (m, 4 CH₂Me); 1.36 (m, 12 CH₂); 0.91 (t, 4 Me). Anal. calc. for C_{4.8}H_{6.8}N₂O₆ (769.04): C 74.96, H 8.91, N 3.64; found: C 74.9, H 8.8, N 3.5.

6,7-Bis(dodecyloxy)-2,9-bis[4-(dodecyloxy)benzyl]-1-2-dihydro-4,1-(iminomethano)isoquinoline-3,10(4H)dione (2'e). Recrystallization from dioxane gave a 1st crop (755 mg). CC of the mother liquors (SiO₂, 30 g, benzene/THF 95:5) followed by recrystallization from THF/MeOH gave a 2nd crop (300 mg). Overall yield of 2'e: 63%. M.p. 93 and 103°. ¹H-NMR ((D_6)THF): Table 1; additionally: 7.09, 6.87 (2 ROC₆H₄); 3.98 (m, 4 CH₂O); 1.85 (*m*, 4 CH₂Me); 1.43 (*m*, 36 CH₂); 1.02 (*t*, 4 Me). Anal. calc. for $C_{72}H_{116}N_2O_6$ (1105.72): C 78.21, H 10.57, N 2.53; found: C 78.2, H 10.6, N 2.6.

6,7-Bis(dodecyloxy)-1,2-dihydro-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano)isoquinoline-3,10(4H)-dione (2'f). A mixture of 2'h (see below, 690 mg, 1.5 mmol), K_2CO_3 (1 g, 7.2 mmol), 1-bromododecane (0.85 g, 3.4 mmol), and DMF (15 ml) was stirred at 80° overnight under N₂. The mixture was cooled to r.t. and diluted with H₂O and the resulting precipitate collected by filtration. CC (SiO₂, 25 g, CH₂Cl₂ then MeOH/CH₂Cl₂ 2:98) followed by recrystallization from CH₂Cl₂/pentane gave pure 2'f (585 mg). Prep. TLC (SiO₂, MeOH/CH₂Cl₂ 2:98) of the mother liquors afforded a 2nd crop (138 mg). Overall yield of 2'f: 60%. M.p.: 2 transitions; 82°, $\Delta H = 57.8$ (attributed to a crystal \rightarrow crystal transformation); 115.5°, $\Delta H = 50.3$ (crystal \rightarrow isotropic liquid). ¹H-NMR (CDCl₃): Table 1; additionally: 6.95, 6.76 (2 MeOC₆H₄); 3.80 (m, 2 CH₂O); 3.77 (s, 2 MeO); 1.75 (m, 2 CH₂Me); 1.27 (m, 18 CH₂); 0.88 (t, 2 Me). Anal. calc. for C₅₀H₇₂N₂O₆ (797.13): C 75.34, H 9.11, N 3.51; found: C 75.2, H 9.0, N 3.4.

1,2-Dihydro-6,7-dihydroxy-2,9-bis(4-hydroxybenzyl)-4,1-(iminomethano) isoquinoline-3,10(4H)-dione (2'g): To an ice-cold soln. of 2'b (1.95 g, 4 mmol) in CH₂Cl₂ (20 ml) was added dropwise (30 min) BBr₃ (2.4 ml, 25 mmol) with stirring. Stirring was continued at r.t. for 5 h, and then H₂O (30 ml) was cautiously added. After 45 min, the crystalline precipitate was collected by filtration and dried. Trituration with MeOH afforded 2'g (1.6 g, 93%). M.p. 277° (dec.; 10°/min). IR: 3400, 3200, 1680, 1640, 1615, 1595, 1510. ¹H-NMR ((D₆)DMSO): *Table 2*; additionally: 9.37, 9.12 (2 br. s, 4 OH); 6.90, 6.65 (2d, $J = 8.5, 2 \text{ HOC}_6H_4$). Anal. calc. for C₂₄H₂₀N₂O₆ (432.43): C 66.66, H 4.66, N 6.48; found: C 66.5, H 4.75, N 6.6.

1,2-Dihydro-6,7-dihydroxy-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano) isoquinoline-3,10(4H)-dione (2'h): To a mixture of 2'g (1.3 g, 3 mmol), 1N NaOH (6 ml), and H₂O (15 ml), a soln. of borax (2.3 g, 6 mmol) in H₂O (30 ml) was added. The turbid mixture was stirred at r.t. for 1 h after which time it became homogeneous. *Via* two syringes were simultaneously added Me₂SO₄ (3.5 ml, 37 mmol) and 5N NaOH (3.5 ml) within 30 min. After 2.5 h stirring, the mixture was acidified with 3.6N H₂SO₄ (7.5 ml) and then refluxed for 15 min. After cooling to r.t., the resulting precipitate was collected by filtration, rinsed with H₂O, and air-dried. Trituration with MeOH gave 2'h (1.22 g, 81%). M.p. 236-238°. $\Delta H = 51$. ¹H-NMR ((D₆)DMSO): *Table 2*; additionally: 9.12 (br. s, 2 OH); 7.02, 6.82 (2m, 2 HOC₆H₄); 3.72 (s, 2 MeO). Anal. calc. for C₂₆H₂₄N₂O₆ (460.49): C 67.82, H 5.25, N 6.08; found: C 67.7, H 5.5, N 5.9.

6,7-Bis(acetyloxy)-1,2-dihydro-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano)isoquinoline-3,10 (4H)-dione (**3'b**): A mixture of **2'h** (3 g, 6.5 mmol) and Ac₂O was refluxed for 2 h. Excess Ac₂O was evaporated and the residue recrystallized from CH₂Cl₂/Et₂O to give **3'b** (2.9 g, 82%). M.p. 135°. $\Delta H = 41.4$. ¹H-NMR (CDCl₃): Table 1; additionally: 6.96, 6.80 (2 MeOC₆H₄); 3.79 (s, 2 MeO); 2.26 (s, 2 MeCO). Anal. calc. for C₃₀H₂₈N₂O₈ (544.56): C 66.17, H 5.18, N 5.14; found: C 66.0, H 5.1, N 5.0.

Preparation of 3'a, c-e: General Procedure. To a soln. of 2'h (230 mg, 0.5 mmol) in pyridine (2 ml) was added excess acyl chloride (for 3'a, e) or anhydride (for 3'c, d). The mixture was stirred at r.t. overnight, diluted with H₂O and then extracted with CH₂Cl₂. The org. phase was washed with dil. HCl soln. (3 ×), and H₂O, dried, and evaporated. The residue was purified by TLC (SiO₂, 2 mm) or CC (SiO₂, 6 g/200 mg of crude product) with CH₂Cl₂/MeOH/acetone 97:1.5:1.5 as the eluent to give pure 3'. Anal. samples were obtained by recrystallization.

6,7-Bis(benzoyloxy)-1,2-dihydro-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano)isoquinoline-3,10(4H)-dione (**3'a**): Yield 89%. Recrystallized from MeOH/Et₂O. M.p. 144 and 146°. $\Delta H = 34.4$. ¹H-NMR (CDCl₃): Table 1; additionally: 8.01, 7.55, 7.37 (2 PhCO); 7.01, 6.84 (2 MeOC₆H₄); 3.78 (s, 2 MeO). Anal. calc. for C₄₀H₃₂N₂O₈ (668.70): C 71.85, H 4.82, N 4.18; found: C 71.9, H 4.8, N 4.15.

6,7-Bis (butanoyloxy)-1,2-dihydro-2,9-bis (4-methoxybenzyl)-4,1-(iminomethano) isoquinoline-3,10 (4H)dione (3'c): Yield 87%. Recrystallized from CH_2Cl_2/Et_2O . M.p. 111°. ΔH = 44.6. HPLC (Chiralcel OC, 2'b for conditions): 2 peaks, t_R 15 and 18 min. ¹H-NMR (CDCl₃): Table 1; additionally: 6.95, 6.81 (2 MeOC₆H₄); 3.78 (s, 2 MeO); 2.48 (t, 2 CH₂CO); 1.75 (m 2 CH₂); 1.02 (t, 2 Me). Anal. calc. for $C_{34}H_{36}N_2O_8$ (600.67): C 67.99, H 6.04, N 4.66; found: C 67.8, H 6.1, N 4.7.

6,7-Bis(hexanoyloxy)-1,2-dihydro-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano)isoquinoline-3,10 (4H)-dione (3'd): Yield 84%. Recrystallized from MeOH. M.p. 102-104°. $\Delta H = 40$. ¹H-NMR (CDCl₃): Table 1; additionally: 6.95, 6.81 (2 MeOC₆H₄); 3.79 (s, 2 MeO); 2.49 (t, 2 CH₂CO); 1.71 (m, 2 CH₂Me); 1.37 (m, 4 CH₂); 0.96 (t, 2 Me). Anal. calc. for C₃₈H₄₄N₂O₈ (656.78): C 69.49, H 6.75, N 4.27; found: C 69.5, H 6.7, N 4.3.

6.7-Bis(dodecanoyloxy)-1,2-dihydro-2,9-bis(4-methoxybenzyl)-4,1-(iminomethano)isoquinoline-3,10(4H)-dione (**3'e**): Yield 90%. Recrystallized from Et₂O/pentane. M.p. 77°. ¹H-NMR (CDCl₃): *Table 1*; additionally: 6.95, 6.81 (2 MeOC₆H₄); 3.78 (s, 2 MeO); 2.49 (t, 2 CH₂CO); 1.70 (m, 2 CH₂Me); 1.27 (m, 16 CH₂); 0.89 (t, 2 Me). Anal. calc. for C₅₀H₆₈N₂O₈ (825.10): C 72.78, H 8.31, N 3.40; found: C 72.7, H 8.4, N 3.4. 6,7-Bis(benzoyloxy)-1,2-dihydro-4,1-(iminomethano) isoquinoline-3,10(4H)-dione (3a). To a stirred soln. of 3'a (200 mg, 0.3 mmol) in MeCN (4 ml) was added dropwise (30 min) a soln. of CAN (1 g, 1.8 mmol) in H₂O (4 ml). Stirring was continued for 2.5 h, and 1N NaOH (3 ml) was added. The resulting precipitate was filtered and rinsed with MeCN and the filtrate evaporated at r.t. CC (SiO₂, 25 g, CHCl₃/MeOH/H₂O 10:5:1) followed by recrystallization from MeOH/Et₂O gave **3a** (56 mg, 44%). M.p. 234° (dec.; 10°/min). ¹H-NMR ((D₆)DMSO): *Table 2*; additionally: 7.94, 7.62, 7.47 (2 PhCO). ¹³C-NMR ((D₆)DMSO): *Table 3*; additionally: 163.5 (COO); 134.2, 129.5, 128.9, 127.8 (Ph). MS: 429 ([M + 1]⁺). Anal. calc. for C₂₄H₁₆N₂O₆ · 0.5 CH₃OH (444.42): C 66.21, H 4.08, N 6.30; found: C 66.5, H 3.8, N 6.3.

6,7-Diacetoxy-1,2-dihydro-4,1-(iminomethano) isoquinoline-3,10(4H)-dione (**3b**). To a stirred soln. of **3'b** (720 mg, 1.3 mmol) in MeCN (12 ml) was added dropwise (15 min) a soln. of CAN (2.9 g, 5.3 mmol) in H₂O (12 ml). Stirring was continued for 15–30 min. The soln. was concentrated to *ca*. $\frac{1}{2}$ the volume at r.t., and CH₂Cl₂ (10 ml) was added to give a crystalline precipitate of pure **3b** (230 mg, 58%). M.p. 256° (dec.; 10°/min). ¹H-NMR ((D₆)DMSO): *Table 2*; additionally: 2.28 (s, 2 MeCO). Anal. calc. for C₁₄H₁₂N₂O₆ (304.26): C 55.27, H 3.98, N 9.21; found: C 55.4, H 3.9, N 9.3.

6,7-Bis(butanoyloxy)-1,2-dihydro-4,1-(iminomethano)isoquinoline-3,10(4H)-dione (3c). As described for 3b, from 3'c (600 mg, 1 mmol). After the reaction, MeCN was evaporated at r.t. and CH_2Cl_2/Et_2O /pentane added. The resulting precipitate was collected by filtration, washed with pentane (320 mg), and discolored with activated carbon (*Norit*) in hot i-PrOH. Recrystallization from i-PrOH afforded pure 3c (150 mg, 41 %). M.p. 208–211°. $\Delta H = 40$. ¹H-NMR ((D₆)DMSO): *Table 2*; additionally: 2.55 (*t*, 2 CH₂CO); 1.62 (*dt*, 2 CH₂); 0.95 (*t*, 2 Me). Anal. calc. for $C_{18}H_{20}N_2O_6$ (360.37): C 59.99, H 5.59, N 7.77; found: C 59.7, H 5.6, N 7.6.

Resolution of 3c by HPLC. Prochrom column: length 23 cm and diameter 6 cm; stationary phase: Chiralcel OC (500 g); eluent: heptane/EtOH 1:1; flow rate 50 ml/min; UV detection at 254 nm. Three charges (800 mg each) of (\pm) -3c gave (+)-3c (826 mg, 69 %; $[\alpha]_D^{20} = +76 \pm 2 (c = 0.5, MeOH), e.e. \ge 98 \%)$ and (-)-3c (818 mg, 68 %; $[\alpha]_D^{20} = -77 \pm 2 (c = 0.5, MeOH), e.e. \ge 98 \%)$. Recrystallized from i-PrOH. M.p. 173.5°. $\Delta H = 32.2$.

6,7-Bis(hexanoyloxy)-1,2-dihydro-4,1-(iminomethano)isoquinoline-3,10 (4H)-dione (**3d**). As described for **3b**, from **3'd** (328 mg, 0.5 mmol). Purification by CC (SiO₂, 20 g, CH₂Cl₂ and then CH₂Cl₂/MeOH 80:20) followed by TLC (SiO₂, CH₂Cl₂/MeOH/acetone 80:10:10) gave **3d** (124 mg, 59%). M.p. 148°. $\Delta H = 36$. ¹H-NMR (CDCl₃): Table 1; additionally: 7.28 (m, NH); 2.53 (t, 2 CH₂CO); 1.72 (m, 2 CH₂); 1.37 (m, 4 CH₂); 0.93 (t, 2 Me). ¹H-NMR ((D₆)DMSO): Table 2; additionally: 2.56 (t, 2 CH₂CO); 1.60 (m, 2 CH₂); 1.32 (m, 4 CH₂); 0.87 (t, 2 Me). Anal. calc. for C₂₂H₂₈N₂O₆ (416.47): C 63.45, H 6.78, N 6.73; found: C 63.6, H 6.9, N 6.8.

6,7-Bis(dodecanoyloxy)-1,2-dihydro-4,1-(iminomethano)isoquinoline-3,10(4H)-dione (3e). As described for 3b, from 3'e (165 mg, 0.2 mmol). Purification by 2 successive TLC (SiO₂, 1 mm, CH₂Cl₂/MeOH/acetone 80:10:10) gave 3e (20 mg, 17%). M.p. 157.5° (160.5°, 2nd heating). $\Delta H = 50$. ¹H-NMR (CDCl₃): Table 1; additionally: 7.11 (br. d, 2 NH); 2.52 (t, 2 CH₂CO); 1.71 (m, 2 CH₂); 1.27 (m, 16 CH₂); 0.88 (t, 2 Me). ¹H-NMR ((U₆)DMSO): Table 2; additionally: 2.55 (t, 2 CH₂CO); 1.56 (m, 2 CH₂); 1.23 (m, 16 CH₂); 0.84 (t, 2 Me). Anal. calc. for C₃₄H₅₂N₂O₆ · 0.5 CH₃OH (600.82): C 68.97, H 9.06, N 4.66; found: C 68.7, H 8.9, N 4.35.

Dimethyl (7E,8E)-(2,5-Dibenzyl-3,6-dioxo-2,5-diazabicyclo[2.2.2]octane-7,8-diylidene)diacetate (4'a). To a soln. of 2'a (107 mg, 0.25 mmol) in MeCN (4 ml) was added dropwise (30 min) a soln. of CAN (1.64 g, 3 mmol) in H₂O (4 ml) with stirring. The mixture was left at r.t. for 1 h. MeCN (10 ml) and then a soln. of NaHCO₃ (0.84 g, 10 mmol) in H₂O (4 ml) were added. The resulting precipitate was filtered off and rinsed with MeCN (3 × 10 ml) and the filtrate evaporated. The residue was dissolved in CH₂Cl₂ and the org. phase washed with H₂O, dried (Na₂SO₄), and evaporated: 4'a (48 mg, 42%). Recrystallization from CH₂Cl₂/Et₂O. M.p. 143–145°. ¹H-NMR (CDCl₃): Table 1; additionally: 7.32, 7.12 (2m, 2 Ph); 3.69 (s, 2 CO₂Me). ¹H-NMR ((D₆)DMSO): Table 2; additionally: 7.28, 7.10 (2m, 2 Ph); 3.57 (s, 2 CO₂Me). ¹³C-NMR (CDCl₃): Table 3; additionally: 134.6, 128.9, 128.2, 127.9 (arom. C); 51.7 (MeO); 48.4 (CH₂N). ¹³C-NMR ((D₆)DMSO): Table 3; additionally: 136.2, 128.4, 127.4 (arom. C); 51.5 (MeO); 47.5 (CH₂N). Anal. calc. for C₂₆H₂₄N₂O₆ (460.49): C 67.82, H 5.25, N 6.08; found: C 67.85, H 5.2, N 6.1.

Dimethyl (7E,8E)-(3,6-Dioxo-2,5-diazabicyclo[2.2.2]octane-7,8-diylidene) diacetate (**4b**). To a stirred soln. of **2'b** (490 mg, 1 mmol) in MeCN (20 ml) was added dropwise (30 min) a soln. of CAN (6.58 g, 12 mmol) in H₂O (20 ml). Stirring was continued for 2 h, and then a soln. of Na₂CO₃ (1.5 g, 14 mmol) in H₂O (20 ml) was added. The resulting precipitate was filtered off, rinsed with MeCN/H₂O 1:1 (3×25 ml), and the filtrate evaporated at r.t. CC (SiO₂, 75 g, CHCl₃/MeOH/H₂O 10:5:1) of the residue (9.4 g) afforded nearly pure **4b** (120 mg) in the first fractions. A second CC (SiO₂, 2 g, CH₂Cl₂/MeOH/acetone 90:5:5) gave pure **4b** (95 mg, 33 %). Recrystallization from EtOH. M.p. 260° (dec; 5°/min). IR: 3240, 3020, 1730, 1700, 1430. ¹H-NMR ((D₆)DMSO): *Table 2*; additionally: 3.57 (s, 2 CO₂Me). ¹³C-NMR ((D₆)DMSO): *Table 3*; additionally: 51.5 (MeO). MS: 281

 $([M + 1]^+)$, 249 $([M + 1 - MeOH]^+)$. Anal. calc. for $C_{12}H_{12}N_2O_6$ (280.24): C 51.43, H 4.32, N 10.00, O 34.26; found: C 51.4, H 4.3, N 9.9, O 34.2.

Dibutyl (7E,8E)-(3,6-Dioxo-2,5-diazabicyclo[2.2.2]octane-7,8-diylidene)diacetate (4c). To a stirred soln. of 2'c (650 mg, 1 mmol) in MeCN (10 ml) was added dropwise (30 min) a soln. of CAN (5.5 g, 10 mmol) in H₂O (10 ml). Stirring was continued for 2.5 h and then the mixture extracted with CH₂Cl₂. CC (SiO₂, 40 g, CHCl₃/MeOH/H₂O 10:5:1) of the residue followed by TLC (SiO₂, 2 mm, CHCl₃/MeOH/acetone 90:5:5) afforded pure 4c (85 mg, 23%). M.p. 173°. ΔH 33.0. ¹H-NMR (CDCl₃): Table 1; additionally: 4.07 (t, 2 CH₂O); 1.63 (m, 2 CH₂Me); 1.38 (m, 2 CH₂); 0.93 (t, 2 Me). Anal. calc. for C₁₈H₂₄N₂O₆ (364.40): C 59.33, H 6.64, N 7.69; found: C 59.3, H 6.6, N 7.7.

Didodecyl (7E,8E)-(3,6-Dioxo-2,5-diazabicyclo[2.2.2]octane-7,8-diylidene)diacetate (4e). To a stirred soln. of **2'f** (318 mg, 0.4 mmol) in MeCN/THF 1:1 (8 ml) was added dropwise (30 min) a soln. of CAN (1.3 g, 2.4 mmol) in H₂O (5 ml). Stirring was continued for 2 h, and 1M Na₂CO₃ (2.4 ml) was added. The resulting precipitate was filtered off and rinsed with MeCN and THF and the filtrate evaporated at r.t. TLC (SiO₂, 2 mm, CH₂Cl₂/MeOH/ acetone 8:1:1) followed by CC (SiO₂, 5 g, CH₂Cl₂/MeOH/acetone 90:5:5) and recrystallization from MeOH/ Et₂O afforded **4e** (30 mg, 13%). M.p.: 2 transitions; 85°, $\Delta H = 36.3$; 125°, $\Delta H = 5.0$. ¹H-NMR (CDCl₃): Table 1; additionally: 4.06 (t, 2 CH₂O); 1.64 (m, 2 CH₂Me); 1.26 (m, 18 CH₂); 0.88 (t, 2Me). Anal. calc. for C₃₄H₅₆N₂O₆ (588.83): C 69.35, H 9.59, N 4.76; found: C 69.2, H 9.6, N 4.7.

Dimethyl (7Z,8Z)-(2,5-Dibenzyl-3,6-dioxo-2,5-diazabicyclo[2.2.2]octane-7,8-diylidene) diacetate (24'). A refluxed soln. of 4'a (83 mg, 0.18 mmol) and I₂ (8 mg) in toluene (15 ml) was irradiated for 2.5 h with a 200-W lamp. The solvent was evaporated and the residue purified by TLC (SiO₂, 2 mm, AcOEt/hexane 1:1, 2 elutions). Pure 24' (70 mg, 84%) was obtained from the lower fluorescent band. Recrystallization from MeOH. M.p. 175°. $\Delta H = 43.5$. ¹H-NMR (CDCl₃): Table 1; additionally: 7.27, 7.18 (2m, 2 Ph); 3.67 (s, 2 CO₂Me). ¹³C-NMR (CDCl₃): Table 3; additionally: 135.2, 128.5, 128.4, 128.0 (arom. C); 51.9 (MeO); 48.7 (CH₂N). Anal. calc. for C₂₆H₂₄N₂O₆ (460.49): C 67.82, H 5.25, N 6.08; found: C 67.7, H 5.2, N 6.1.

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